# What is Permit To Work (PTW) System?

A Permit to Work System or PTW is a standard operational procedure used by organizations to issue documented permission to perform tasks that are considered hazardous or non-routine. A permit to work form consists of specific instructions of the nature of the job, the time and place along with adequate information of critical safety procedures to follow.



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# Types of Work Permits

#### Hot Work Permit

A Hot Work Permit is required for any work involving open flames or heat sources that may cause a fire hazard, such as welding or soldering.

### Cold Work Permit

A Cold Work Permit is necessary for non-hot work activities that still pose risks, such as electrical maintenance, equipment repairs, or painting.

#### High Risk Work Permit

A High Risk Work Permit applies to tasks that present significant risks, like working at heights, confined space entry, or handling hazardous materials.

# Hot Work Permit



### Welding

Welding operations require a Hot Work Permit due to the potential for sparks, flames, or molten metal, which can ignite materials nearby.





### Cutting and Brazing

When using cutting torches or brazing equipment, a Hot Work Permit is necessary to ensure fire safety and prevent accidents in the workplace.

### **Open Flame Applications**

Any work involving open flames, such as the use of blowtorches or gas-fired equipment, requires a Hot Work Permit to mitigate fire risks.



# Cold Work Permit



#### **Electrical Maintenance**

Electrical maintenance tasks, such as installing or repairing electrical systems, require a Cold Work Permit to ensure safety and compliance.

## 2

#### **Equipment Repairs**

Cold Work Permits are necessary for activities like equipment maintenance, servicing, and repairs that do not involve heat-producing operations.

3

## Painting and Surface Coating

Painting or applying surface coatings, including abrasive blasting and spray painting, require a Cold Work Permit to manage potential hazards.



# High Risk Work Permit

### Working at Heights

Tasks involving working at heights, such as roof repairs or scaffold installation, require a High Risk Work Permit to ensure fall protection measures are in place.

## Confined Space Entry

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Whenever workers need to enter confined spaces like tanks or manholes, a High Risk Work Permit is required to manage the associated risks.

### Handling Hazardous Materials

Work involving the handling, storage, or disposal of hazardous materials necessitates a High Risk Work Permit to ensure proper precautions are taken.

# Work Permit Validity

The Work Permit's validity depends on the task's duration, complexity, and associated risks. It is typically granted for a specific period, ensuring continuous safety assessment.

